LOT BLOCKING YIELD PRICING
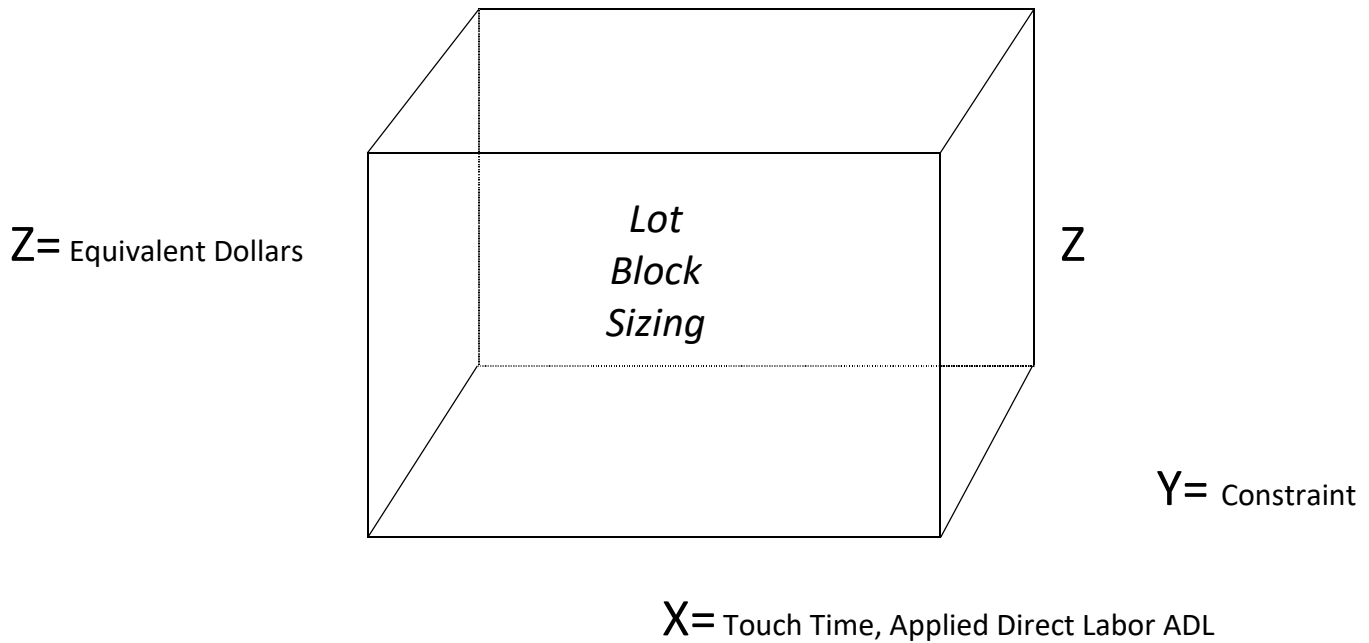# FORWARD BACK FINITE SCHEDULING
CURRENT YIELD PRICING MATCHES CURRENT OPERATION PROFIT PERFORMANCE

$Z=$ Equivalent Dollars

Lot Block Sizing

Z

$Y=$ Constraint

$X=$ Touch Time, Applied Direct Labor ADL

Three-D Multi Lago Lot Sizing For Finite Master Profit Scheduling

X = Number of Widgets in Lot

Quantity of Widgets per Lot= S/U + R/T < S/U PARTS * REMAINING QUANITY Fit Into X

Equivalent Dollars per Widget $\underline{x+y+z}$ * Required Equivalent Rate Tailored to Each Lot/Number of Widgets = Equivalent Dollars per Widget.

Y = Smallest Constraints in Value Profit Stream (Critical Path) per Lot

Z = Equivalent Dollars Lot Value

  a. Outsource Dollars (Pass Through Dollars)
  b. Bid Dollars Derived by Adjusting Equivalent Sales Dollars Supported By Standard Hours (Back Room Standards) Including SG&A

  Order Review Module Dual Purpose

  a. Estimator Planned Profit Velocity Yield Pricing
  b. Profit Control Coordinator = Order, Lot Review to Ensure Planned Profit Velocity (PPV) per the Profit Schedule in Equivalent Dollars per Lot
  c. Using our 4Dqubed chaos process creating constant flow of all work in WIP